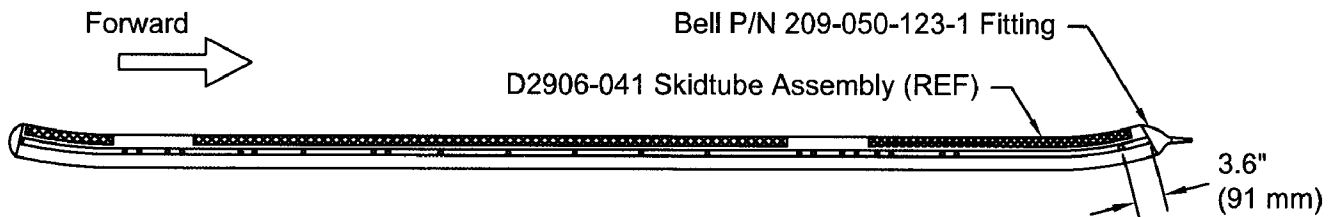


DART SERVICE INSTRUCTION

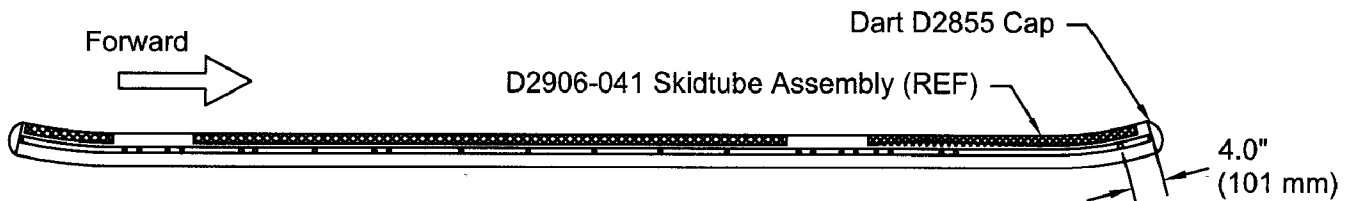
REFERENCE IIN-D209-669 REV. A OR LATER APPROVED REVISION

The D209-669-041 Skidtube Kits at CHG 000 are identical to D209-669-041 Skidtube Kits at CHG 001 except that the CHG 000 skidtubes are equipped with a Bell P/N 209-050-123-1 Fitting in the front end of the skidtube instead of the Dart D2855 Cap. This fitting is to be used for ground handling maneuvers. The Dart D2968-041 Tow Ring is not required for CHG 000 skidtubes.

At the customer's option, the D2968-041 Tow Rings can be installed on the D209-669-041 Skidtube Kits at CHG 000 by drilling a Ø0.640 hole through the skidtube as shown below and installing the tow rings per IIN-D209-669 Rev. A. Deburr and touch up the holes with MIL-P-85582 or MIL-P-23377 primer before installation of the tow rings.



D209-669-041 Skidtube Kit at CHG 000
(Part of D209-669-011/-012 at CHG 000)



D209-669-041 Skidtube Kit at CHG 001
(Part of D209-669-011/-012 at CHG 001)

A	NEW ISSUE	CB	07.08.10
REV.	DESCRIPTION	BY	DATE
DESIGN	CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CB		
CHECKED	PH	DRAWING NO.	REV. A
MFG. APPR.	PH	DSI 9371	SHEET 1 OF 1
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	D209-669-041 AT CHG 000	NTS
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